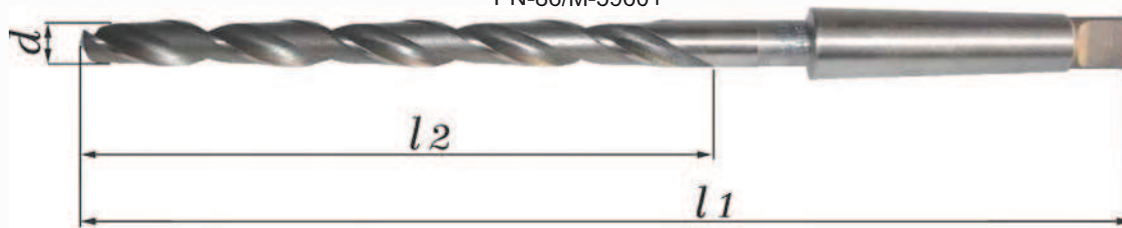


**Baildon profi / top NWKy\***

PN-86/M-59601



- Wiertła kręte bardzo długie z chwytem stożkowym Morse'a do żeliwa i stali.
- Very long twist drills with conic Morse taper shank intended for steel and cast iron.
- Sehr Lange Spiralbohrer mit Morse-Kegelschaft für Gusseisen und Stahl.
- Спиральные сверла очень длинные с коническим хвостовиком Morse для чугуна и стали.

SM	Stożek Morse'a nr / Morse taper no. / Morse-Kegel / Конус Morse №
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Zakres długości / Range of length Längenbereich / Предел длины	Pierwsza część kodu / First part of code / Kode - erster Teil / Первая часть кода					
	HSS	HSS TiN	HSS TiAlN	HSS-E	HSS-E TiN	HSS-E TiAlN
I 206 / 125	06602211...	06602212...	06602213...	06602221...	06603222...	06603223...
II 250 / 160	06702211...	06702212...	06702213...	06702221...	06703222...	06703223...
III 315 / 200	06902211...			06902221...		
IV 400 / 250	07002211...			07002221...		
V 500 / 315	07102211...			07102221...		
VI 630 / 400	07202211...			07202221...		
Zakres średnic mm Range of diameters mm Durchmesser mm Предел диаметров мм	6,0 - 50,0	6,0 - 10,5	6,0 - 10,5	6,0 - 31,0	6,0 - 10,5	6,0 - 10,5
	Profi	Profi	Profi	Profi	Top	Top

kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...006000	6,000	206	125	1BE
...006500	6,500			
...007000	7,000			
...007500	7,500			
...008000	8,000			
...008500	8,500			
...009000	9,000			
...009500	9,500			
...010000	10,000			
...010500	10,500			
...011000	11,000			
...011500	11,500			
...006000	6,000	250	160	
...006500	6,500			
...007000	7,000			
...007500	7,500			
...008000	8,000			
...008500	8,500			
...009000	9,000			
...009500	9,500			
...010000	10,000			
...010500	10,500			
...011000	11,000			
...011500	11,500			
...012000	12,000			
...012500	12,500			
...013000	13,000			
...013500	13,500			

kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...014000	14,000	250	160	1BE
...006000	6,000			
...006500	6,500			
...007000	7,000			
...007500	7,500			
...008000	8,000			
...008500	8,500			
...009000	9,000			
...009500	9,500			
...010000	10,000			
...010500	10,500			
...011000	11,000			
...011500	11,500			
...012000	12,000	315	T200	
...012500	12,500			
...013000	13,000			
...013500	13,500			
...014000	14,000			
...014500	14,500			
...015000	15,000			
...015500	15,500			
...016000	16,000			
...016500	16,500			
...017000	17,000			
...017500	17,500			
...018000	18,000			
...018500	18,500			
...019000	19,000			
...019500	19,500			
...020000	20,000			
...020500	20,500			
...021000	21,000			
...021500	21,500			
...022000	22,000			
...022500	22,500			
...023000	23,000			

kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...009500	9,500	400	250	1BE
...010000	10,000			
...010500	10,500			
...011000	11,000			
...011500	11,500			
...012000	12,000			
...012500	12,500			
...013000	13,000			
...013500	13,500			
...014000	14,000			
...014500	14,500			
...015000	15,000			
...015500	15,500			
...016000	16,000			
...016500	16,500			
...017000	17,000			
...017500	17,500			
...018000	18,000			
...018500	18,500			
...019000	19,000			
...019500	19,500			
...020000	20,000			
...020500	20,500			
...021000	21,000			
...021500	21,500			
...022000	22,000			
...022500	22,500			
...023000	23,000			
...023500	23,500			
...024000	24,000			
...024500	24,500			
...025000	25,000			
...025500	25,500			
...026000	26,000			
...026500	26,500			
...027000	27,000			
...027500	27,500			
...028000	28,000			
...028500	28,500			
...029000	29,000			
...029500	29,500			
...030000	30,000			
...031000	31,000			
...032000	32,000			
...033000	33,000			
...034000	34,000			
...035000	35,000			
...036000	36,000			
...037000	37,000			
...038000	38,000			
...039000	39,000			
...040000	40,000			
...014500	14,500			
...015000	15,000			
...015500	15,500			
...016000	16,000			
...016500	16,500			
...017000	17,000			
...017500	17,500			
...018000	18,000			
...018500	18,500			
...019000	19,000			
...019500	19,500			
...020000	20,000			
...020500	20,500			
...021000	21,000			
...021500	21,500			
...022000	22,000			
...022500	22,500			
...023000	23,000			
...023500	23,500			
...024000	24,000			
...024500	24,500			
...025000	25,000			
...025500	25,500			
...026000	26,000			
...026500	26,500			
...027000	27,000			
...027500	27,500			
...028000	28,000			
...028500	28,500			
...029000	29,000			
...029500	29,500			
...030000	30,000			
...031000	31,000			
...032000	32,000			
...033000	33,000			
...034000	34,000			
...035000	35,000			
...036000	36,000			
...037000	37,000			
...038000	38,000			
...039000	39,000			
...040000	40,000			
...041000	41,000			
...042000	42,000			
...043000	43,000			

kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...044000	44,000	500	315	4BE
...045000	45,000			
...046000	46,000			
...047000	47,000			
...048000	48,000			
...049000	49,000			
...050000	50,000			
...023500	23,500			
...024000	24,000			
...024500	24,500			
...025000	25,000			
...025500	25,500			
...026000	26,000			
...026500	26,500			
...027000	27,000			
...027500	27,500			
...028000	28,000			
...028500	28,500			
...029000	29,000			
...029500	29,500			
...030000	30,000			
...031000	31,000			
...032000	32,000			
...033000	33,000			
...034000	34,000			
...035000	35,000			
...036000	36,000			
...037000	37,000			
...038000	38,000			
...039000	39,000			
...040000	40,000			
...041000	41,000			
...042000	42,000			
...043000	43,000			
...044000	44,000			
...045000	45,000			
...046000	46,000			
...047000	47,000			
...048000	48,000			
...049000	49,000			
...050000	50,000			

WZÓR ZAMÓWIENIA / EXAMPLE OF ORDER / BESTELLMUSTER / ОБРАЗЕЦ ЗАЯВКИ	
	Baildon profi NWKy Ø 50,0 x 630/400 HSS lub kod wyrobu 07202211050000 – 10 szt.
	Baildon profi NWKy Ø 50,0 x 630/400 HSS or the product code 07202211050000 – 10 pieces
	Baildon profi NWKy Ø 50,0 x 630/400 HSS bzw. Erzeugniskode 07202211050000 – 10 Stück
	Baildon profi NWKy Ø 50,0 x 630/400 HSS или код продукта 07202211050000 – 10 штук

\* - Wszystkie wiertła pokrywane oraz ze stali HSS-E wykonujemy na zamówienie.

UWAGA: Ø 6,00 – 10,50 mm kształtowane metodą szlifowania; made by grinding method; geschliffen; изготовлены методом шлифования; Ø 11,00 – 50,00 mm kształtowane metodą frezowania; made by milling method; gefräst; изготовлены по технологии фрезерования.

Na zamówienie możemy wykonać według normy DIN 1870 RN

At the customer's request we can produce acc. to standard DIN 1870 RN

Sonderanfertigung nach DIN 1870 RN

Возможность изготовления по специальному заказу, соответственно стандарту DIN 1870 RN